



Cite this: DOI: 10.1039/d4re00540f

## Interaction of light with gas–liquid interfaces: influence on photon absorption in continuous-flow photoreactors†

 Jasper H. A. Schuurmans, <sup>a</sup> Stefan D. A. Zondag, <sup>a</sup> Arnab Chaudhuri, <sup>b</sup> Miguel Claros,<sup>a</sup> John van der Schaaf <sup>\*b</sup> and Timothy Noël <sup>\*a</sup>

Light interacts with gas bubbles in various ways, potentially leading to photon losses in gas–liquid photochemical applications. Given that light is a valuable ‘reagent’, understanding these losses is crucial for optimizing reactor efficiency. In this study, we address the challenge of quantifying these interactions by implementing a method that separately determines the photon flux and utilizes actinometric experiments to determine the effective optical path length, a key descriptor of photon absorption. The results reveal the unexpected impact of gas phase introduction in continuous-flow photoreactors. Notably, photon absorption, and consequently the throughput of a photoreactor, can be increased by the introduction of a gas phase. This enhancement arises from the reflection and refraction effects of gas bubbles, which can intensify light intensity in the liquid volume and thereby offset any loss in residence time. The photon absorption losses that were observed were associated with large bubbles and were less significant than anticipated. In contrast, the introduction of small bubbles was found to increase photon absorption, suggesting it is a potential strategy to optimize photoreactor performance.

 Received 8th November 2024,  
 Accepted 3rd January 2025

DOI: 10.1039/d4re00540f

[rsc.li/reaction-engineering](https://rsc.li/reaction-engineering)

### Introduction

Continuous-flow reactors are widely employed for photochemical reactions due to their numerous advantages, including small dimensions and enhanced process control.<sup>1–3</sup> The merging of a liquid reaction mixture with a gas phase in these reactors to form gas–liquid systems has significantly expanded the options for synthetic organic chemists, providing a means to mitigate gas–liquid mass transfer limitations.<sup>4–6</sup> Gaseous reagents offer distinct benefits, being atom-efficient, cost-effective, and simplifying downstream separation processes. These advantages are demonstrated in various photochemical applications such as singlet oxygen chemistry, carbonylations, and light alkane activation.<sup>7–14</sup> Additionally, inert gases are sometimes introduced to create segmented flow, improving mixing in the liquid phase. This approach has been shown to enhance residence time distribution properties and stabilize solid suspensions.<sup>15–17</sup>

In general, the use of gas–liquid systems in continuous-flow reactors has been shown to improve the performance of photochemical transformations.<sup>17–21</sup> However, the incorporation of such multiphase systems introduces additional complexity to photon absorption, as photons interact with gas–liquid interfaces.<sup>22,23</sup> Small gas bubbles present in low volumetric quantities have been observed to have a minimal effect on photon absorption.<sup>24,25</sup> Nonetheless, various characterization methods have reported different phenomena in intensified reactors, leading to a lack of consensus on the overall impact.<sup>26–28</sup>

The amount of photons absorbed in a photochemical system is a critical metric for assessing quantum yield, scaling up reactions, and designing energy-efficient reactors.<sup>29–32</sup> However, accurately determining photon absorption in intensified gas–liquid systems presents a challenge due to the complexity of quantifying the fraction of unabsorbed, transmitted photons, which is necessary to in turn calculate the absorbed fraction from the incident photons. This challenge could be addressed by employing the radiative transfer equation or ray-tracing simulations tailored to the system’s specific geometry.<sup>33–38</sup> Yet, these methods require precise data on bubble size and position, which are not always readily available without extensive dedicated studies. A promising alternative to this complex geometrical determination is the use of the effective optical path length as a one-dimensional parameter to represent complex light interactions.<sup>39</sup> This approach enables reliable

<sup>a</sup> Flow Chemistry Group, van’t Hoff Institute for Molecular Sciences (HIMS), Universiteit van Amsterdam (UvA), 1098 XH Amsterdam, The Netherlands. E-mail: t.noel@uva.nl

<sup>b</sup> Department of Chemical Engineering and Chemistry, Sustainable Process Engineering, Eindhoven University of Technology (TU/e), 5612 AZ Eindhoven, The Netherlands. E-mail: j.vanderschaaf@tue.nl

† Electronic supplementary information (ESI) available. See DOI: <https://doi.org/10.1039/d4re00540f>



assessment of transmitted photons in intensified gas–liquid systems and facilitates the characterization of various photoreactors under different hydrodynamic conditions.

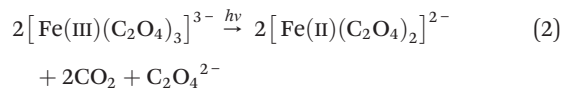
For any photoreactor system, illustrated in Fig. 1, the effective optical path length can be determined by solving the mole balance. By selecting an appropriate actinometer, the corresponding balance can be constructed, with an ideal plug flow reactor represented by eqn (1).<sup>40,41</sup> The key parameters in this balance include the concentration of the actinometer ( $C$ ), the liquid flow rate ( $Q_l$ , controlled by the pump), the photon flux ( $q$ , determined by radiometry and ray tracing<sup>39</sup>), the quantum yield ( $\phi$ , specific to the reaction system), the Napierian absorption coefficient ( $\kappa$ , measurable by UV-VIS spectroscopy) and the effective optical path length ( $\bar{l}$ , derived from actinometric experiments). In constructing the balance, gas bubbles are assumed to be non-absorbing and non-stagnant, resulting in the absence of the gas flow rate ( $Q_g$ ) and liquid residence time ( $\tau_l$ ).<sup>30,42,43</sup> Instead, the ratio of photon flux to inlet flow rate is used rather than liquid residence time. These assumptions imply that the photon flux incident on the reactor remains constant, with variations in photon absorption attributed solely to changes in the effective optical path length. In this work, the impact of the gas phase on photon absorption in gas–liquid photochemical transformations is investigated using both a microcapillary reactor and a high-shear reactor.<sup>44,45</sup>

$$\frac{dC}{d\frac{1}{Q_l}} = -q\phi(1 - \exp(-\kappa C\bar{l})) \quad (1)$$

## Results

The potassium ferrioxalate actinometer (eqn (2)), a well-established standard, was employed to characterize the setups using ultraviolet UV-A (~315–400 nm) light-emitting diode (LED) light sources.<sup>46–49</sup> The actinometer conversion was measured at various flow rates to generate kinetic curves under each set of conditions. Nitrogen was introduced as an inert gas to examine the effect of gas phase addition on photon

absorption, while gas-phase effects from carbon dioxide formation were neglected (Fig. S1b†). By utilizing photon flux data obtained *via* ray-tracing and radiometry, the effective optical path length was determined by fitting the kinetic curves to an appropriate reactor model.

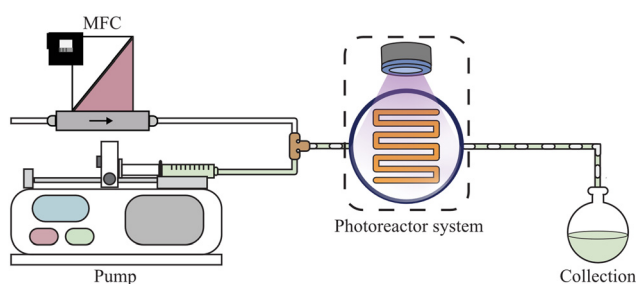


The microcapillary reactor used in this study is the open-source, 3D-printed Uflow reactor, as illustrated in Fig. 2.<sup>45</sup> This photoreactor system consists of a capillary coiled around a holder, along with a light source and fan, all housed within a casing. The light source irradiates a cone, reflecting the light towards the capillary reactor. The holder and the interior of the casing are lined with reflective aluminum tape to maximize the incident photon flux on the reactor. The high-shear photoreactor used is the photo rotor–stator spinning disk reactor (pRS-SDR, shown in Fig. 2), which features a rotating disk enclosed in a closely fitting housing.<sup>44,50</sup> The top section of the reactor is a quartz window, allowing for irradiation *via* an LED-based floodlight mounted in a stainless steel casing.<sup>51</sup>

## Photon absorption in a gas–liquid Uflow photoreactor

The photoreactor setup, featuring the widely used Kessil light source (PR160L, 370 nm),<sup>52–54</sup> incorporates a capillary reactor (4.1 mL, 1.6 mm outer diameter (OD), 0.8 mm inner diameter (ID)) coiled to span the full height of the holder. Considering the effects of refraction and the curvature of the capillary surface, the reactor's effective collection area can be extended to cover the entire height of the capillary, simplifying the determination of photon flux.<sup>45,51,55</sup> Ray-tracing simulations confirmed that the total photon flux on the capillary is  $1.9 \mu\text{mol s}^{-1}$ , a value validated experimentally (see ESI† section S3.4).<sup>45,56</sup> Using this data, the effective optical path length of the system, in the absence of gas, was determined by fitting the kinetic curve shown in Fig. 3, yielding a value of 2.6 mm.

Interestingly, this fitted path length is significantly larger than the inner diameter of 0.8 mm, suggesting that the setup using a capillary coil contributes to an extension of the optical path length, allowing light to pass the reaction volume multiple times. A different capillary (8.9 mL reactor volume, 3.2 mm OD, 1.6 mm ID) was tested under the same conditions, and similarly resulted in a path length much greater than the inner diameter (3.9 mm). Notably, the change in reactor volume induced by the different capillaries had a marginal effect on conversion (Fig. 3a). This is due to a proportional change in photon flux per reactor volume and comparable path lengths (2.6 mm and 3.9 mm). The use of a smaller capillary size effectively concentrates light on the reaction volume, significantly increasing space–time yield—achieving higher conversions at the same liquid residence time (Fig. S9b†). This observation confirms that the number of absorbed photons per unit of



**Fig. 1** Schematic representation of the experimental setup for a gas–liquid continuous-flow photoreactor system, comprising a pump, mass flow controller (MFC), photoreactor system (including the reactor and light source), and a collection vessel.



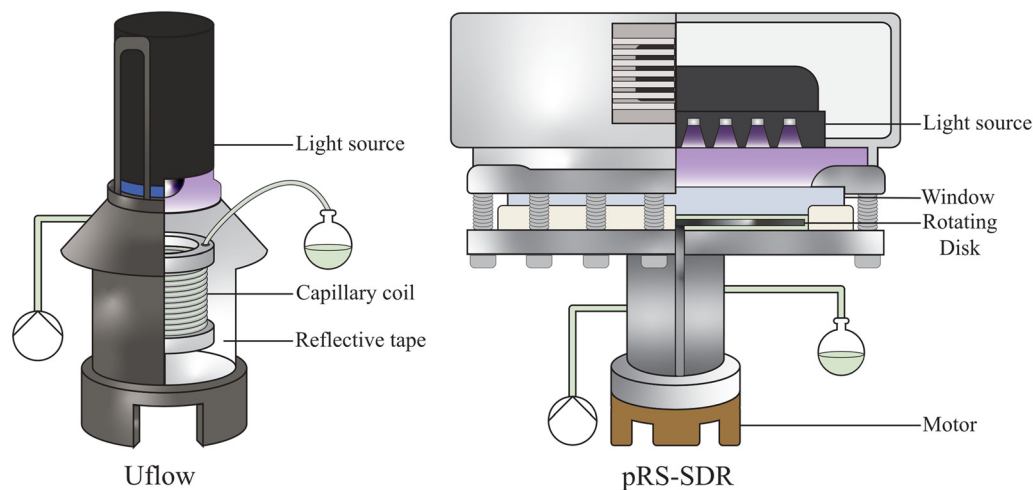


Fig. 2 Schematic representation and cross section of the used microcapillary reactor (Uflow, 4.1 mL) and high shear reactor (photo rotor–stator spinning disk reactor (pRS-SDR), total volume 59 mL).

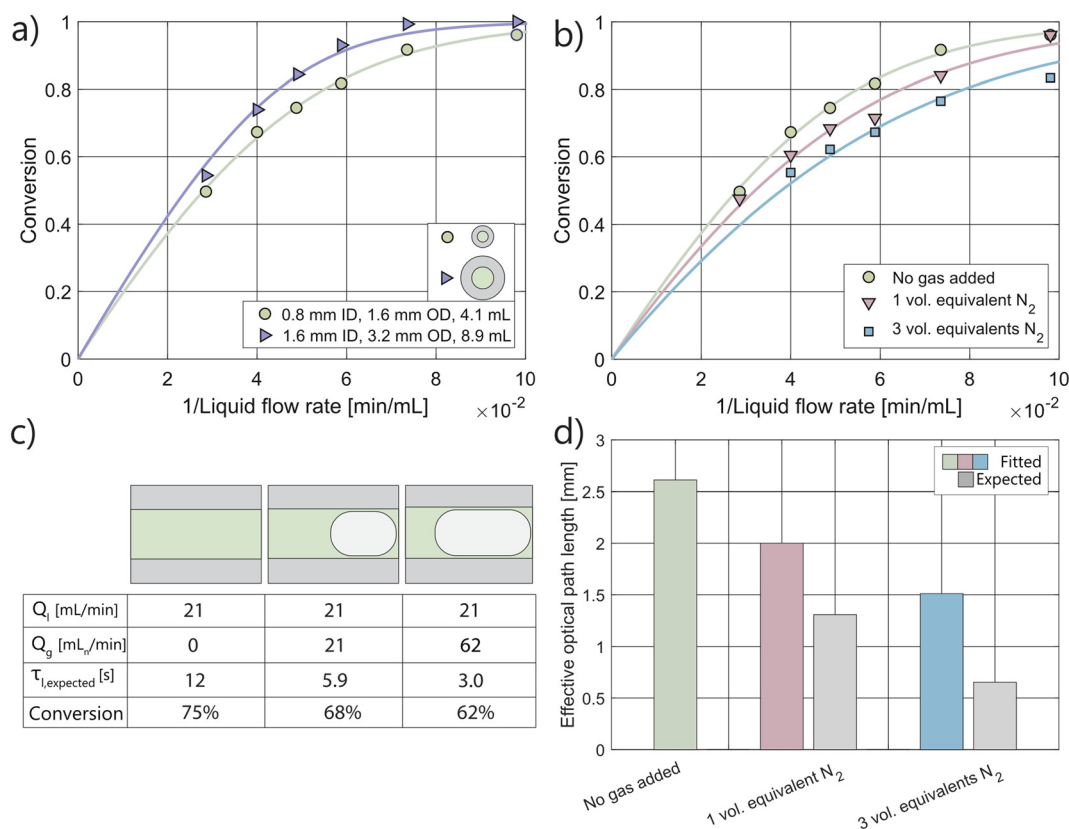


Fig. 3 a) The kinetic curves and corresponding fits for the Uflow reactor (without any gas addition), using reactor coils with varying capillary size (ID inner diameter, OD outer diameter). b) The kinetic curves and corresponding fits for the Uflow reactor (4.1 mL), at various amounts of gas equivalents fed into the system. c) Selected results at different conditions, with a schematic of the expected volume contributions of the gas and liquid in the microcapillary ( $1/\phi_l$  of  $4.9 \times 10^{-2} \text{ min mL}^{-1}$ ). d) The effective optical path lengths obtained from the kinetic curves, against the expected values based on the feed ratio.

liquid flow rate, rather than per unit of liquid residence time, is the determining metric.<sup>30</sup>

Introducing an equivalent volume of gas into the system led to the formation of slug flow, characterized by

alternating gas and liquid slugs.<sup>57,58</sup> In this flow regime, a thin film of liquid can separate the gas bubbles from the capillary wall.<sup>59,60</sup> As illustrated in Fig. 3b, introducing one equivalent volume of gas resulted in a decrease in photon



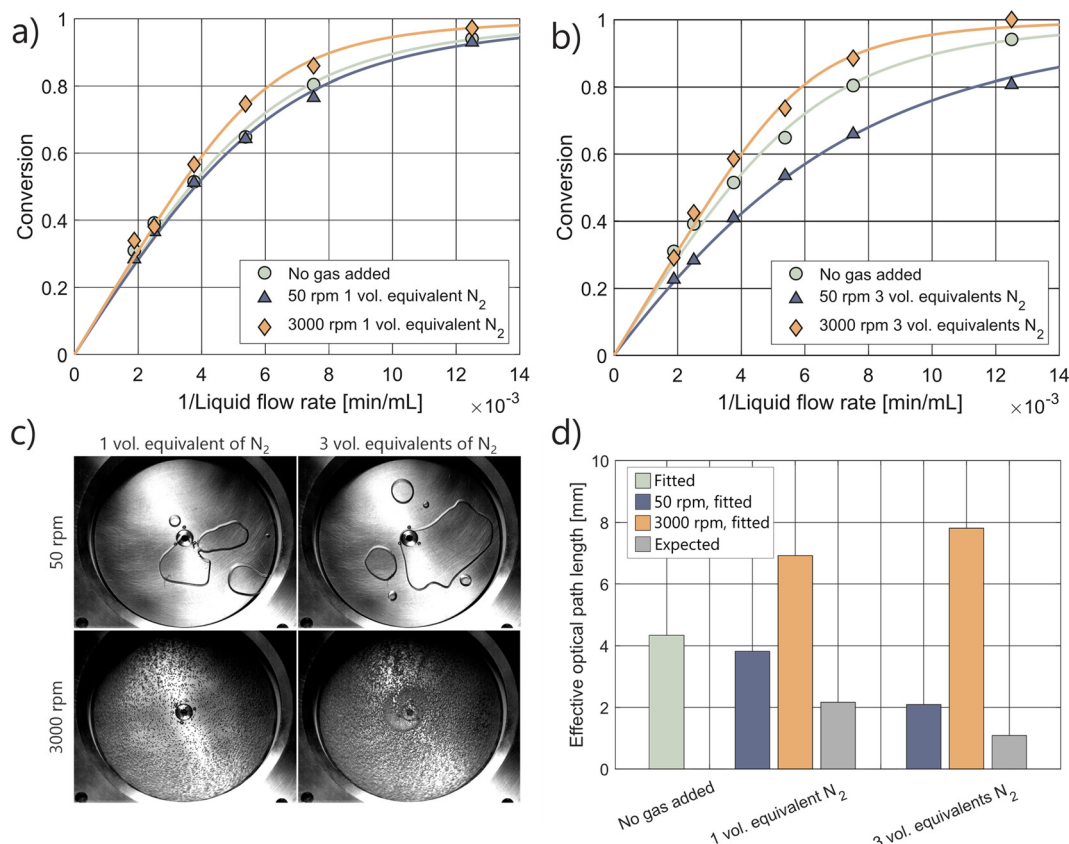
absorption, which is attributed to a reduction in the effective optical path length. However, in terms of the feed ratio and actual gas holdup, photons are concentrated on the liquid inside the reactor. This is supported by a comparison with the expected path length, which serves as a reference point. The expected path length accounts for the volume occupied by the gas in the reactor, reducing the system's ability to absorb photons.<sup>61</sup> Assuming an equal volumetric ratio of gas to liquid in both the feed and the reactor suggests that the original path length of 2.6 mm is reduced proportionally (*i.e.*, to 1.3 mm).

However, under the condition that the reactor model remains constant, photon absorption losses are mitigated, as the gas-liquid interfaces tend to interact with the light. This leads to similar performance levels at the same liquid flow rate, despite a significant reduction in liquid residence time (Fig. 3c). As the volumetric gas flow rate increases to a 3:1 gas-to-liquid feed ratio, the loss in photon absorption becomes more pronounced. These results indicate that larger gas bubbles are associated with a further reduction in the effective optical path length, as the flow regime remains in slug flow. Nonetheless, when comparing the expected path length based on the feed ratio to the fitted path length, it is

evident that the decrease in photon absorption is significantly less than anticipated (Fig. 3d).

## Photon absorption in a gas-liquid photo rotor-stator spinning disk reactor

The pRS-SDR has a total reactor volume of 59 mL, with an irradiated volume of approximately 28 mL, located primarily between the quartz window and the rotating disk, which are separated by a 2.0 mm axial gap. The remaining volume, mainly beneath the disk, is considered non-irradiated. When the feed enters at the bottom of the reactor, the flow moves outward through the non-irradiated region (centrifugal flow) and inward in the irradiated region (centripetal flow).<sup>62</sup> The photon flux for this system has been previously reported as  $12.5 \mu\text{mol s}^{-1}$ , which allows for the determination of the effective optical path length using an appropriate reactor model (using 3 CSTRs in series rather than 1 CSTR; see ESI† section S1.3). The fit obtained with this model gives an optical path length of 4.3 mm.<sup>39</sup>



**Fig. 4** a and b) The kinetic curves and corresponding fits for the pRS-SDR reactor, at different rotation speeds and various amounts of gas equivalents fed into the system. Experiments without gas were conducted at a rotation speed of 1000 rpm. c) Representative images of the gas-liquid behavior in the irradiated part of the pRS-SDR at different rotation speeds and gas to liquid volumetric ratios. d) The effective optical path lengths obtained from the kinetic curves, against the expected values based on the feed ratio.



The behavior of gas bubbles in the pRS-SDR is highly dependent on the operating conditions. In the centrifugal flow region, a thin liquid film segregates a continuous gas phase from the liquid.<sup>63–65</sup> In the centripetal flow region, a dispersed phase containing large bubbles (separated from the rotor and stator by a liquid film) and smaller bubbles is observed.<sup>66</sup> The size of these bubbles in the dispersed region correlates with the rotation speed of the disk: higher rotation speeds lead to smaller bubbles, which can range within the micrometer scale.<sup>44</sup> Fig. 4c shows the formation of different bubble sizes when nitrogen is introduced into the actinometric system. At 50 rpm, large bubbles form, spanning most of the axial gap, while at 3000 rpm, smaller bubbles are generated due to the high shear forces exerted on the gas.<sup>44,63</sup>

The kinetic curves in Fig. 4 reveal that photon absorption is only slightly affected by the introduction of one equivalent of gas. At high rotation speeds (3000 rpm), photon absorption actually increases. The shortening of liquid residence time is almost fully counteracted, and in some cases even overcompensated, by the concentration of light on the liquid within the reactor. Similar to the Uflow reactor, the expected path length based on the feed ratio is significantly lower than the fitted path lengths (Fig. 4d). The lengthening of the effective optical path length at 3000 rpm is maintained even when the gas flow rate is increased to three times that of the liquid flow rate. At high rotation speeds, the addition of gas enhances photon absorption, thereby increasing the system's throughput.

At 50 rpm, a reduction in photon absorption and effective optical path length is observed, similar to the Uflow reactor, where large gas pockets span a large fraction of the axial gap. Gas holdup experiments indicate that the overall gas holdup increases with higher gas flow rates, and image analysis further confirms an increase in gas holdup within the irradiated region (Fig. S21†). These findings suggest that the decrease in photon absorption at lower rotation speeds can be correlated with the amount of gas in the bubbles in the upper part of the reactor.

## Discussion

Distinct cases with varying gas–liquid hydrodynamic behaviors were analyzed, revealing that photon absorption is highly dependent on the specific conditions employed. Gas bubbles create gas–liquid interfaces that interact with photons, but their influence on photon absorption in the liquid was found to be less significant than initially anticipated based on the feed ratio (Fig. 3d and 4d). Factors such as relatively low gas holdups, as well as reflection, refraction, and scattering, contribute to reducing photon absorption losses.<sup>66–72</sup> The decrease in liquid residence time caused by the addition of a gas phase is counteracted by these effects, meaning that adding a gas phase does not require a proportional reduction in the liquid flow rate to maintain photon absorption at the same level.

Although the photon absorption losses were lower than expected, they were most pronounced in cases where gas bubbles nearly spanned the full axial length of the reactor. The results imply that a fraction of the photons which are initially transmitted after interacting with large gas bubbles find their way back into the reaction mixture. Total internal reflection can occur at the interface between the gas bubble and the reaction mixture, as well as between the reactor material (PFA or quartz) and the surrounding air. This allows the reactor material to function as a waveguide, preventing photon losses and enabling those photons to be absorbed upon re-entering the reaction mixture. The transition from large bubbles to smaller, spherical gas bubbles, as demonstrated in this study, led to increased photon absorption. Light rays scatter and change direction at these complex interfaces, so the introduction of smaller bubbles can further extend the effective optical path length.<sup>73–76</sup>

The results obtained apply to the specific experimental conditions and setup used, which include factors such as the light source, solvent, choice of (inert) gas, reactor material, and setup configuration. Nevertheless, these findings are likely to be relevant to other photoreactor systems and chemistries involving non-absorbing gases, similar reactor designs, bubble behavior, and comparable light source characteristics.

During the experiments, mass transfer effects were ruled out based on the absence of dark zones in the photoreactors, along with the use of high flow rates and/or rotation speeds (see ESI† section S1.4).<sup>77–79</sup> Plug flow behavior was assumed for the microcapillary reactor, while a continuously stirred tank reactor (CSTR) model in series was applied to the high-shear reactor. These models were assumed to be valid across all operational conditions.<sup>80</sup> Any variation in photon absorption due to changes in the reactor model is captured in the effective optical path length, which serves as an effective descriptor for photon absorption. This path length was obtained using photon fluxes determined through a combination of radiometry and ray-tracing.<sup>39</sup>

The methodology employed allows for the quantification of the average fraction of transmitted photons within the photoreactor system. The applicability of this method extends beyond the use of UV-A light and the potassium ferrioxalate actinometer. In principle, any actinometer and non-absorbing gas can be used, allowing for precise determination of the effective optical path length in most photoreactor systems. As demonstrated by the unexpected findings in this study, this characterization is crucial for accurately assessing performance and operational expenditures.<sup>81–83</sup>

## Conclusion

In conclusion, this study highlights the complex interplay between gas–liquid hydrodynamics and photon absorption in photoreactor systems. While gas bubbles introduce interfaces that can alter photon behavior, the anticipated photon absorption losses were less significant than expected,



presumably due to mechanisms such as reflection, refraction, and total internal reflection. The results demonstrate that the introduction of a gas phase does not necessitate a proportional reduction in liquid flow rate to maintain efficient photon absorption. Smaller gas bubbles enhanced photon absorption by extending the effective optical path length through scattering and reflection effects. These findings, though specific to the experimental setup, have broader implications for optimizing gas–liquid photochemical processes, especially in systems involving non-absorbing gases. The methods used in this study, including the determination of the effective optical path length, offer a robust approach for evaluating and enhancing photoreactor performance across various configurations and conditions.

## Methods

### Chemical actinometry

The experimental procedure for potassium ferrioxalate actinometry was based on literature.<sup>39,45–47</sup> A solution of 6.0 mM of potassium ferrioxalate (Alfa Aesar/Thermo Scientific) in 50 mM sulfuric acid (Sigma Aldrich) solution, using demineralized water as solvent, was prepared. The solution was pumped through the Uflow and pRS-SDR at selected liquid flow rates. Gases were supplied with a mass flow controller (MFC, Bronkhorst) and the gas and liquid phase were mixed using a T-mixer. Gas equivalents are based on the volume under normal conditions (0 °C and 1 atm). The mixture was irradiated with a UV-light source (Uflow: Kessil PR160L 370 nm, input power 43 W, operated at 25% power intensity, pRS-SDR: UV-A curing 365 nm floodlight, input power 175 W). Sampling at the outlet was done at steady-state conditions (*i.e.*, after waiting at least two residence times). The microcapillary reactor (PFA, 1.6 mm outer diameter, 0.8 mm inner diameter, 4.1 mL) was not operated in stop-flow to increase the mixing and prevent unwanted dilution.<sup>77,78</sup> Blank samples were taken after each experiment to account for any conversion of the actinometer caused by background irradiation.

The samples (0.1 mL) were diluted with water (1.4 mL) and after dilution 0.6 mL was added to a buffer solution (2.0 mL). The buffer consisted of 6 mM 1,10-phenanthroline (Sigma Aldrich), 0.6 M sodium acetate (Sigma Aldrich) in 0.18 M sulfuric acid, using demineralized water as solvent, consistent to the procedure reported.<sup>39,45</sup> The samples were measured using a UV-VIS spectrophotometer (UV-2501 PC Shimadzu or Horiba Scientific Duetta) in a 1 cm cuvette and the peak absorption of the complex at 510 nm was noted and used to determine the conversion, using calibration curves.

### Radiometry

Radiometric characterization of the light sources was previously conducted and the resulting data was applied in the current study.<sup>39</sup>

### Ray-tracing

To develop the light source and reactor setup simulations, geometric representations of the light sources and reactors were constructed based on the measured dimensions, as detailed in prior research.<sup>39,45</sup> These representations, along with the material properties were then modeled in COMSOL Multiphysics 5.4. Calibrated models of the light sources, and the model of the pRS-SDR and Uflow were obtained from previous work and simulated using the Geometric Optics module.<sup>39,45</sup>

### Non-linear fitting of the effective optical path length

The mole balance for each reactor system was implemented in MATLAB R2022b. A non-linear least squares method was used to fit the effective optical path length in the balance. The differential equations were solved with a variable-step, variable-order (VSVO) solver for stiff differential equations.

### Workflow

The applied workflow to obtain the photon flux and effective optical path length is given by prior research.<sup>39</sup>

### Imaging of the pRS-SDR

Images of the pRS-SDR supplied in the main text (Fig. 4c) were recorded with a high-speed camera (SpeedSense, Dantec Dynamics). A sample rate of 200 pulses per second was used, with exposure times ranging from 150  $\mu$ s to 1000  $\mu$ s and an extended dynamic range (EDR) from 100  $\mu$ s to 500  $\mu$ s, based on the employed rotation speed. A solution consisting of 6.0 mM of potassium ferrioxalate in 50 mM sulfuric acid was used for the imaging to ensure conditions equal to the operating conditions. Representative images were selected for each condition.

## Data availability

The data supporting this article have been included as part of the ESI.†

## Conflicts of interest

There are no conflicts to declare.

## Acknowledgements

J. H. A. S., S. D. A. Z., M. C. and T. N. would like to thank the European Union's Horizon research and innovation program CATART (J. H. A. S. and T. N.), grant number 101046836, FlowPhotoChem (S. D. A. Z. and T. N.), grant number 862453 and Photo2Fuel (M. C. and T. N.), grant number 101069357. The authors would like to express their gratitude to the team of the PhotoScale project (NWO-OTP, No. 19887). The materials presented and views expressed here are the responsibility of the authors only.



## References

- D. Dallinger, B. Gutmann and C. O. Kappe, The concept of chemical generators: On-site on-demand production of hazardous reagents in continuous flow, *Acc. Chem. Res.*, 2020, **53**, 1330–1341, DOI: [10.1021/acs.accounts.0c00199](https://doi.org/10.1021/acs.accounts.0c00199).
- L. Buglioni, F. Raymenants, A. Slattery, S. D. A. Zondag and T. Noël, Technological innovations in photochemistry for organic synthesis: flow chemistry, high-throughput experimentation, scale-up, and photoelectrochemistry, *Chem. Rev.*, 2022, **122**, 2752–2906, DOI: [10.1021/acs.chemrev.1c00332](https://doi.org/10.1021/acs.chemrev.1c00332).
- S. D. A. Zondag, D. Mazzarella and T. Noël, Scale-up of photochemical reactions: Transitioning from lab scale to industrial production, *Annu. Rev. Chem. Biomol. Eng.*, 2023, **14**, 283–300, DOI: [10.1146/annurev-chembioeng-101121-074313](https://doi.org/10.1146/annurev-chembioeng-101121-074313).
- E. B. Corcoran, F. Lévesque, J. P. McMullen and J. R. Naber, Studies toward the scaling of gas-liquid photocycloadditions, *ChemPhotoChem*, 2018, **2**, 931–937, DOI: [10.1002/cptc.201800098](https://doi.org/10.1002/cptc.201800098).
- J. D. Williams, M. Nakano, R. Gérardy, J. A. Rincón, Ó. de Frutos, C. Mateos, J.-C. M. Monbaliu and C. O. Kappe, Finding the perfect match: A combined computational and experimental study toward efficient and scalable photosensitized [2 + 2] cycloadditions in flow, *Org. Process Res. Dev.*, 2019, **23**, 78–87, DOI: [10.1021/acs.oprd.8b00375](https://doi.org/10.1021/acs.oprd.8b00375).
- A. A. H. Laporte, T. M. Masson, S. D. A. Zondag and T. Noël, Multiphasic continuous-flow reactors for handling gaseous reagents in organic synthesis: enhancing efficiency and safety in chemical processes, *Angew. Chem., Int. Ed.*, 2024, **63**, e202316108, DOI: [10.1002/anie.202316108](https://doi.org/10.1002/anie.202316108).
- I. Pibiri, S. Buscemi, A. Palumbo Piccionello and A. Pace, Photochemically produced singlet oxygen: Applications and perspectives, *ChemPhotoChem*, 2018, **2**, 535–547, DOI: [10.1002/cptc.201800076](https://doi.org/10.1002/cptc.201800076).
- B. Cai, H. W. Cheo, T. Liu and J. Wu, Light-promoted organic transformations utilizing carbon-based gas molecules as feedstocks, *Angew. Chem., Int. Ed.*, 2021, **60**, 18950–18980, DOI: [10.1002/anie.202010710](https://doi.org/10.1002/anie.202010710).
- V. Botla, A. Voronov, E. Motti, C. Carfagna, R. Mancuso, B. Gabriele and N. Della Ca', Advances in visible-light-mediated carbonylative reactions via carbon monoxide (CO) incorporation, *Catalysts*, 2021, **11**, 918, DOI: [10.3390/catal11080918](https://doi.org/10.3390/catal11080918).
- A. Robinson, M. Dieckmann, J.-P. Krieger, T. Vent-Schmidt, D. Marantelli, R. Kohlbrenner, D. Gribkov, L. L. Simon, D. Austrup, A. Rod and C. G. Bochet, Development and scale-up of a novel photochemical C–N oxidative coupling, *Org. Process Res. Dev.*, 2021, **25**, 2205–2220, DOI: [10.1021/acs.oprd.1c00244](https://doi.org/10.1021/acs.oprd.1c00244).
- L. Capaldo, D. Ravelli and M. Fagnoni, Direct photocatalyzed hydrogen atom transfer (HAT) for aliphatic C–H bonds elaboration, *Chem. Rev.*, 2022, **122**, 1875–1924, DOI: [10.1021/acs.chemrev.1c00263](https://doi.org/10.1021/acs.chemrev.1c00263).
- F. Raymenants, T. M. Masson, J. Sanjosé-Orduna and T. Noël, Efficient C(sp<sup>3</sup>)-H carbonylation of light and heavy hydrocarbons with carbon monoxide via hydrogen atom transfer photocatalysis in flow, *Angew. Chem., Int. Ed.*, 2023, **62**, e202308563, DOI: [10.1002/anie.202308563](https://doi.org/10.1002/anie.202308563).
- A. Pulcinella, P. Chandra Tiwari, A. Luridiana, K. Yamazaki, D. Mazzarella, A. K. Sadhoe, A. I. Alfano, E. H. Tiekink, T. A. Hamlin and T. Noël, C1-4 Alkylation of aryl bromides with light alkanes enabled by metallaphotocatalysis in flow, *Angew. Chem., Int. Ed.*, 2024, e202413846, DOI: [10.1002/anie.202413846](https://doi.org/10.1002/anie.202413846).
- J. H. A. Schuurmans, T. M. Masson, S. D. A. Zondag, S. Pilon, N. Bragato, M. Claros, T. den Hartog, F. Sastre, J. van den Ham, P. Buskens, G. Fiorani and T. Noël, Light-assisted carbon dioxide reduction in an automated photoreactor system coupled to carbonylation chemistry, *Chem. Sci.*, 2024, **15**, 19842–19850, DOI: [10.1039/D4SC06660J](https://doi.org/10.1039/D4SC06660J).
- A. Günther, S. A. Khan, M. Thalmann, F. Trachsel and K. F. Jensen, Transport and reaction in microscale segmented gas-liquid flow, *Lab Chip*, 2004, **4**, 278–286, DOI: [10.1039/B403982C](https://doi.org/10.1039/B403982C).
- F. Trachsel, A. Günther, S. Khan and K. F. Jensen, Measurement of residence time distribution in microfluidic systems, *Chem. Eng. Sci.*, 2005, **60**, 5729–5737, DOI: [10.1016/j.ces.2005.04.039](https://doi.org/10.1016/j.ces.2005.04.039).
- B. Pieber, M. Shalom, M. Antonietti, P. H. Seeberger and K. Gilmore, Continuous heterogeneous photocatalysis in serial micro-batch reactors, *Angew. Chem., Int. Ed.*, 2018, **57**, 9976–9979, DOI: [10.1002/anie.201712568](https://doi.org/10.1002/anie.201712568).
- K. Terao, Y. Nishiyama and K. Kakiuchi, Highly efficient asymmetric Paternò-Büchi reaction in a microcapillary reactor utilizing slug flow, *J. Flow Chem.*, 2014, **4**, 35–39, DOI: [10.1556/JFC-D-13-00035](https://doi.org/10.1556/JFC-D-13-00035).
- Y. Su, V. Hessel and T. Noël, A compact photomicroreactor design for kinetic studies of gas-liquid photocatalytic transformations, *AIChE J.*, 2015, **61**, 2215–2227, DOI: [10.1002/aic.14813](https://doi.org/10.1002/aic.14813).
- Y. Chen, Y. Zhang, H. Zou, M. Li, G. Wang, M. Peng, J. Zhang and Z. Tang, Tuning the gas-liquid-solid segmented flow for enhanced heterogeneous photosynthesis of azo-compounds, *Chem. Eng. J.*, 2021, **423**, 130226, DOI: [10.1016/j.cej.2021.130226](https://doi.org/10.1016/j.cej.2021.130226).
- J. Zong and J. Yue, Continuous solid particle flow in microreactors for efficient chemical conversion, *Ind. Eng. Chem. Res.*, 2022, **61**, 6269–6291, DOI: [10.1021/acs.iecr.2c00473](https://doi.org/10.1021/acs.iecr.2c00473).
- A. Fresnel, *Oeuvres complètes d'Augustin Fresnel*, 1870.
- A. Kossolapov, B. Phillips and M. Bucci, Can LED lights replace lasers for detailed investigations of boiling phenomena?, *Int. J. Multiphase Flow*, 2021, **135**, 103522, DOI: [10.1016/j.ijmultiphaseflow.2020.103522](https://doi.org/10.1016/j.ijmultiphaseflow.2020.103522).
- M. Motegh, J. Ruud van Ommen, P. W. Appel, R. F. Mudde and M. T. Kreutzer, Bubbles scatter light, yet that does not hurt the performance of bubbly slurry photocatalytic reactors, *Chem. Eng. Sci.*, 2013, **100**, 506–514, DOI: [10.1016/j.ces.2013.02.022](https://doi.org/10.1016/j.ces.2013.02.022).
- C. McHardy, G. Luzi, C. Lindenberger, J. R. Agudo, A. Delgado and C. Rauh, Numerical analysis of the effects of air on light distribution in a bubble column photobioreactor, *Algal Res.*, 2018, **31**, 311–325, DOI: [10.1016/j.algal.2018.02.016](https://doi.org/10.1016/j.algal.2018.02.016).



- 26 A. Roibu, T. Van Gerven and S. Kuhn, Photon transport and hydrodynamics in gas-liquid flows part 1: Characterization of Taylor flow in a photo microreactor, *ChemPhotoChem*, 2020, **4**, 5181–5192, DOI: [10.1002/cptc.202000065](https://doi.org/10.1002/cptc.202000065).
- 27 R. Radjagobalou, V. D. D. S. Freitas, J. F. Blanco, F. Gros, J. Dauchet, J. F. Cornet and K. Loubiere, A revised 1D equivalent model for the determination of incident photon flux density in a continuous-flow LED-driven spiral-shaped microreactor using the actinometry method with Reinecke's salt, *J. Flow Chem.*, 2021, **11**, 357–367, DOI: [10.1007/s41981-021-00179-w](https://doi.org/10.1007/s41981-021-00179-w).
- 28 A. Roibu, K. Mc Carogher, R. B. Morthala, R. Eyckens and S. Kuhn, Modelling approaches to predict light absorption in gas-liquid flow photosensitized oxidations, *Chem. Eng. J.*, 2023, **452**, 139272, DOI: [10.1016/j.ccej.2022.139272](https://doi.org/10.1016/j.ccej.2022.139272).
- 29 U. Megerle, R. Lechner, B. König and E. Riedle, Laboratory apparatus for the accurate, facile and rapid determination of visible light photoreaction quantum yields, *Photochem. Photobiol. Sci.*, 2010, **9**, 1400–1406, DOI: [10.1039/c0pp00195c](https://doi.org/10.1039/c0pp00195c).
- 30 E. B. Corcoran, J. P. McMullen, F. Lévesque, M. K. Wismer and J. R. Naber, Photon equivalents as a parameter for scaling photoredox reactions in flow: translation of photocatalytic C–N cross-coupling from lab scale to multikilogram scale, *Angew. Chem., Int. Ed.*, 2020, **59**, 11964–11968, DOI: [10.1002/anie.201915412](https://doi.org/10.1002/anie.201915412).
- 31 S. D. A. Zondag, T. M. Masson, M. G. Debije and T. Noël, The development of luminescent solar concentrator-based photomicroreactors: a cheap reactor enabling efficient solar-powered photochemistry, *Photochem. Photobiol. Sci.*, 2022, **21**, 705–717, DOI: [10.1007/s43630-021-00130-x](https://doi.org/10.1007/s43630-021-00130-x).
- 32 J. C. Scaiano, A beginners guide to understanding the mechanisms of photochemical reactions: things you should know if light is one of your reagents, *Chem. Soc. Rev.*, 2023, **52**, 6330–6343, DOI: [10.1039/D3CS00453H](https://doi.org/10.1039/D3CS00453H).
- 33 H. Berberoglu, J. Yin and L. Pilon, Light transfer in bubble sparged photobioreactors for H<sub>2</sub> production and CO<sub>2</sub> mitigation, *Int. J. Hydrogen Energy*, 2007, **32**, 2273–2285, DOI: [10.1016/j.ijhydene.2007.02.018](https://doi.org/10.1016/j.ijhydene.2007.02.018).
- 34 L. Pilon, H. Berberoglu and R. Kandilian, Radiation transfer in photobiological carbon dioxide fixation and fuel production by microalgae, *J. Quant. Spectrosc. Radiat. Transfer*, 2011, **112**, 2639–2660, DOI: [10.1016/j.jqsrt.2011.07.004](https://doi.org/10.1016/j.jqsrt.2011.07.004).
- 35 D. Cambié, F. Zhao, V. Hessel, M. G. Debije and T. Noël, Every photon counts: Understanding and optimizing photon paths in luminescent solar concentrator-based photomicroreactors (LSC-PMs), *React. Chem. Eng.*, 2017, **2**, 561–566, DOI: [10.1039/c7re00077d](https://doi.org/10.1039/c7re00077d).
- 36 J. Akach, J. Kabuba and A. Ochieng, Simulation of the light distribution in a solar photocatalytic bubble column reactor using the Monte Carlo method, *Ind. Eng. Chem. Res.*, 2020, **59**, 17708–17719, DOI: [10.1021/acs.iecr.0c02124](https://doi.org/10.1021/acs.iecr.0c02124).
- 37 J. Oliveira de Brito Lira, H. G. Riella, N. Padoin and C. Soares, An overview of photoreactors and computational modeling for the intensification of photocatalytic processes in the gas-phase: State-of-art, *J. Environ. Chem. Eng.*, 2021, **9**, 105068, DOI: [10.1016/j.jece.2021.105068](https://doi.org/10.1016/j.jece.2021.105068).
- 38 P. Kant, L. L. Trinkies, N. Gensior, D. Fischer, M. Rubin, G. Alan Ozin and R. Dittmeyer, Isophotonic reactor for the precise determination of quantum yields in gas, liquid, and multi-phase photoreactions, *Chem. Eng. J.*, 2023, **452**, 139204, DOI: [10.1016/j.ccej.2022.139204](https://doi.org/10.1016/j.ccej.2022.139204).
- 39 S. D. A. Zondag, J. H. A. Schuurmans, A. Chaudhuri, R. P. L. Visser, C. Soares, N. Padoin, K. P. L. Kuijpers, M. Dorbec, J. van der Schaaf and T. Noël, Determining photon flux and effective optical path length in intensified flow photoreactors, *Nat. Chem. Eng.*, 2024, **1**, 462–471, DOI: [10.1038/s44286-024-00089-3](https://doi.org/10.1038/s44286-024-00089-3).
- 40 P. Trambouze and J.-P. Euzen, *Chemical reactors: from design to operation*, Editions Technips, 2004.
- 41 M. Maafi and R. G. Brown, The kinetic model for AB(1 $\phi$ ) systems, *J. Photochem. Photobiol., A*, 2007, **187**, 319–324, DOI: [10.1016/j.jphotochem.2006.10.030](https://doi.org/10.1016/j.jphotochem.2006.10.030).
- 42 C. Chao, X. Jin and X. Fan, Evolution of thin-liquid films surrounding bubbles in microfluidics and their impact on the pressure drop and fluid movement, *Langmuir*, 2020, **36**, 15102–15111, DOI: [10.1021/acs.langmuir.0c02679](https://doi.org/10.1021/acs.langmuir.0c02679).
- 43 A. Etminan, Y. S. Muzychka and K. Pope, A Review on the Hydrodynamics of Taylor flow in microchannels: Experimental and computational studies, *Processes*, 2021, **9**, 870, DOI: [10.3390/pr9050870](https://doi.org/10.3390/pr9050870).
- 44 A. Chaudhuri, K. P. L. L. Kuijpers, R. B. J. J. Hendrix, P. Shivaprasad, J. A. Hacking, E. A. C. C. Emanuelsson, T. Noël and J. van der Schaaf, Process intensification of a photochemical oxidation reaction using a rotor-stator spinning disk reactor: A strategy for scale up, *Chem. Eng. J.*, 2020, **400**, 125875, DOI: [10.1016/j.ccej.2020.125875](https://doi.org/10.1016/j.ccej.2020.125875).
- 45 T. M. Masson, S. D. A. Zondag, J. H. A. Schuurmans and T. Noël, Open-source 3D printed reactors for reproducible batch and continuous-flow photon-induced chemistry: design and characterization, *React. Chem. Eng.*, 2024, **9**, 2218–2225, DOI: [10.1039/D4RE00081A](https://doi.org/10.1039/D4RE00081A).
- 46 C. G. Hatchard and C. A. Parker, A new sensitive chemical actinometer - II. Potassium ferrioxalate as a standard chemical actinometer, *Proc. R. Soc. London, Ser. A*, 1956, **235**, 518–536, DOI: [10.1098/rspa.1956.0102](https://doi.org/10.1098/rspa.1956.0102).
- 47 H. J. Kuhn, S. E. Braslavsky and R. Schmidt, Chemical actinometry (IUPAC Technical Report), *Pure Appl. Chem.*, 2004, **76**, 2105–2146, DOI: [10.1351/pac200476122105](https://doi.org/10.1351/pac200476122105).
- 48 M. A. Cismesia and T. P. Yoon, Characterizing chain processes in visible light photoredox catalysis, *Chem. Sci.*, 2015, **6**, 5426–5434, DOI: [10.1039/C5SC02185E](https://doi.org/10.1039/C5SC02185E).
- 49 J. Rabani, H. Mamane, D. Pousty and J. R. Bolton, Practical chemical actinometry - A review, *Photochem. Photobiol.*, 2021, **97**, 873–902, DOI: [10.1111/php.13429](https://doi.org/10.1111/php.13429).
- 50 A. Chaudhuri and J. van der Schaaf, Intensified reactors for a paradigm shift in chemical processing: the case for spinning disc reactors, *Curr. Opin. Chem. Eng.*, 2024, **46**, 101052, DOI: [10.1016/j.coche.2024.101052](https://doi.org/10.1016/j.coche.2024.101052).
- 51 A. Chaudhuri, S. D. A. Zondag, J. H. A. Schuurmans, J. van der Schaaf and T. Noël, Scale-up of a heterogeneous photocatalytic degradation using a photochemical rotor-stator spinning disk reactor, *Org. Process Res. Dev.*, 2022, **26**, 1279–1288, DOI: [10.1021/acs.oprd.2c00012](https://doi.org/10.1021/acs.oprd.2c00012).





- 52 M. González-Esguevillas, D. F. Fernández, J. A. Rincón, M. Barberis, O. de Frutos, C. Mateos, S. García-Cerrada, J. Agejas and D. W. C. MacMillan, Rapid optimization of photoredox reactions for continuous-flow systems using microscale batch technology, *ACS Cent. Sci.*, 2021, 7, 1126–1134, DOI: [10.1021/acscentsci.1c00303](https://doi.org/10.1021/acscentsci.1c00303).
- 53 M. R. Penny and S. T. Hilton, 3D printed reactors and Kessil lamp holders for flow photochemistry: design and system standardization, *J. Flow Chem.*, 2023, 13, 435–442, DOI: [10.1007/s41981-023-00278-w](https://doi.org/10.1007/s41981-023-00278-w).
- 54 D. Okumatsu, K. Kiyokawa, L. T. Bao Nguyen, M. Abe and S. Minakata, Photoexcitation of (diarylmethylene)amino benziodoxolones for alkylamination of styrene derivatives with carboxylic acids, *Chem. Sci.*, 2024, 15, 1068–1076, DOI: [10.1039/D3SC06090J](https://doi.org/10.1039/D3SC06090J).
- 55 M. Sender, D. Ziegenbalg, B. Wriedt and D. Ziegenbalg, Radiometric measurement techniques for in-depth characterization of photoreactors – part 1: 2 dimensional radiometry, *React. Chem. Eng.*, 2021, 6, 1601–1613, DOI: [10.1039/D0RE00456A](https://doi.org/10.1039/D0RE00456A).
- 56 X. Liu, Y. Mou, H. Wang, R. Liang, X. Wang, Y. Peng and M. Chen, Enhanced light extraction of deep ultraviolet light-emitting diodes by using optimized aluminum reflector, *Appl. Opt.*, 2018, 57, 7325, DOI: [10.1364/AO.57.007325](https://doi.org/10.1364/AO.57.007325).
- 57 P. Sobieszuk, P. Cygański and R. Pohorecki, Bubble lengths in the gas–liquid Taylor flow in microchannels, *Chem. Eng. Res. Des.*, 2010, 88, 263–269, DOI: [10.1016/j.cherd.2009.07.007](https://doi.org/10.1016/j.cherd.2009.07.007).
- 58 P. Zaloha, J. Kristal, V. Jiricny, N. Völkel, C. Xuereb and J. Aubin, Characteristics of liquid slugs in gas–liquid Taylor flow in microchannels, *Chem. Eng. Sci.*, 2012, 68, 640–649, DOI: [10.1016/j.ces.2011.10.036](https://doi.org/10.1016/j.ces.2011.10.036).
- 59 S. Irandoust and B. Andersson, Liquid film in Taylor flow through a capillary, *Ind. Eng. Chem. Res.*, 1989, 28, 1684–1688, DOI: [10.1021/ie00095a018](https://doi.org/10.1021/ie00095a018).
- 60 R. Gupta, D. F. Fletcher and B. S. Haynes, On the CFD modelling of Taylor flow in microchannels, *Chem. Eng. Sci.*, 2009, 64, 2941–2950, DOI: [10.1016/j.ces.2009.03.018](https://doi.org/10.1016/j.ces.2009.03.018).
- 61 G. Meir, M. Adams, P. Adriaenssens, M. Enis Leblebici, S. Kuhn and T. Van Gerven, Design and evaluation of co-currently illuminated two-phase bubbly flow photochemical reactors, *Chem. Eng. J.*, 2023, 470, 144192, DOI: [10.1016/j.cej.2023.144192](https://doi.org/10.1016/j.cej.2023.144192).
- 62 C. J. W. Hop, R. Jansen, M. Besten, A. Chaudhuri, M. W. Baltussen and J. van der Schaaf, Hydrodynamics of a rotor–stator spinning disk reactor: Investigations by large-eddy simulation, *Phys. Fluids*, 2023, 35, 035105, DOI: [10.1063/5.0137405](https://doi.org/10.1063/5.0137405).
- 63 M. M. de Beer, J. T. F. Keurentjes, J. C. Schouten and J. van der Schaaf, Bubble formation in co-fed gas–liquid flows in a rotor–stator spinning disc reactor, *Int. J. Multiphase Flow*, 2016, 83, 142–152, DOI: [10.1016/j.ijmultiphaseflow.2016.03.013](https://doi.org/10.1016/j.ijmultiphaseflow.2016.03.013).
- 64 F. Haseidl, J. Pottbäcker and O. Hinrichsen, Gas–Liquid mass transfer in a rotor–stator spinning disc reactor: Experimental study and correlation, *Chem. Eng. Process.*, 2016, 104, 181–189, DOI: [10.1016/j.cep.2016.03.003](https://doi.org/10.1016/j.cep.2016.03.003).
- 65 A. N. Manzano Martínez, A. Chaudhuri, M. Besten, M. Assirelli and J. van der Schaaf, Micromixing efficiency in the presence of an inert gas in a rotor–stator spinning disk reactor, *Ind. Eng. Chem. Res.*, 2021, 60, 8677–8686, DOI: [10.1021/acs.iecr.1c01238](https://doi.org/10.1021/acs.iecr.1c01238).
- 66 M. Meeuwse, J. van der Schaaf, B. F. M. Kuster and J. C. Schouten, Gas–liquid mass transfer in a rotor–stator spinning disc reactor, *Chem. Eng. Sci.*, 2010, 65, 466–471, DOI: [10.1016/j.ces.2009.06.006](https://doi.org/10.1016/j.ces.2009.06.006).
- 67 P. L. Marston, D. S. Langley and D. L. Kingsbury, Light scattering by bubbles in liquids: Mie theory, physical-optics approximations, and experiments, *Appl. Sci. Res.*, 1982, 38, 373–383, DOI: [10.1007/BF00385967](https://doi.org/10.1007/BF00385967).
- 68 T. Kraus, A. Günther, N. de Mas, M. A. Schmidt and K. F. Jensen, An integrated multiphase flow sensor for microchannels, *Exp. Fluids*, 2004, 36, 819–832, DOI: [10.1007/s00348-003-0764-0](https://doi.org/10.1007/s00348-003-0764-0).
- 69 M. Asadi, G. Xie and B. Sundén, A review of heat transfer and pressure drop characteristics of single and two-phase microchannels, *Int. J. Heat Mass Transfer*, 2014, 79, 34–53, DOI: [10.1016/j.ijheatmasstransfer.2014.07.090](https://doi.org/10.1016/j.ijheatmasstransfer.2014.07.090).
- 70 A. E. Dorfi, A. C. West and D. V. Esposito, Quantifying losses in photoelectrode performance due to single hydrogen bubbles, *J. Phys. Chem. C*, 2017, 121, 26587–26597, DOI: [10.1021/acs.jpcc.7b06536](https://doi.org/10.1021/acs.jpcc.7b06536).
- 71 A. Roibu, C. R. Horn, T. Van Gerven and S. Kuhn, Photon transport and hydrodynamics in gas–liquid flow part 2: Characterization of bubbly flow in an advanced-flow reactor, *ChemPhotoChem*, 2020, 4, 5193–5200, DOI: [10.1002/cptc.202000066](https://doi.org/10.1002/cptc.202000066).
- 72 A. Bhanawat and L. Pilon, Light transfer through bubble-filled electrolyte for solar water splitting, *Sustainable Energy Fuels*, 2023, 7, 448–460, DOI: [10.1039/D2SE01168A](https://doi.org/10.1039/D2SE01168A).
- 73 G. E. Davis, Scattering of light by an air bubble in water, *J. Opt. Soc. Am.*, 1955, 45, 572, DOI: [10.1364/JOSA.45.000572](https://doi.org/10.1364/JOSA.45.000572).
- 74 B. Shamoun, M. E. Beshbeeshy and R. Bonazza, Light extinction technique for void fraction measurements in bubbly flow, *Exp. Fluids*, 1999, 26, 16–26, DOI: [10.1007/s003480050261](https://doi.org/10.1007/s003480050261).
- 75 I. Holmes-Gentle, F. Bedoya-Lora, F. Alhersh and K. Hellgardt, Optical losses at gas evolving photoelectrodes: implications for photoelectrochemical water splitting, *J. Phys. Chem. C*, 2019, 123, 17–28, DOI: [10.1021/acs.jpcc.8b07732](https://doi.org/10.1021/acs.jpcc.8b07732).
- 76 A. Bhanawat, K. Zhu and L. Pilon, How do bubbles affect light absorption in photoelectrodes for solar water splitting?, *Sustainable Energy Fuels*, 2022, 6, 910–924, DOI: [10.1039/D1SE01730F](https://doi.org/10.1039/D1SE01730F).
- 77 B. Wriedt and D. Ziegenbalg, Common pitfalls in chemical actinometry, *J. Flow Chem.*, 2020, 10, 295–306, DOI: [10.1007/s41981-019-00072-7](https://doi.org/10.1007/s41981-019-00072-7).
- 78 B. Wriedt and D. Ziegenbalg, Application limits of the ferrioxalate actinometer, *ChemPhotoChem*, 2021, 5, 947–956, DOI: [10.1002/cptc.202100122](https://doi.org/10.1002/cptc.202100122).
- 79 C. Pratley, Y. Shaalan, L. Boulton, C. Jamieson, J. A. Murphy and L. J. Edwards, Development of a horizontal dynamically mixed flow reactor for laboratory scale-up of photochemical



- Wohl–Ziegler bromination, *Org. Process Res. Dev.*, 2024, **28**, 1725–1733, DOI: [10.1021/acs.oprd.3c00348](https://doi.org/10.1021/acs.oprd.3c00348).
- 80 A. D. Martin, Interpretation of residence time distribution data, *Chem. Eng. Sci.*, 2000, **55**, 5907–5917, DOI: [10.1016/S0009-2509\(00\)00108-1](https://doi.org/10.1016/S0009-2509(00)00108-1).
- 81 R. H. Perry and D. W. Green, *Perry's Chemical engineers' handbook*, McGraw-Hill, 7th edn, 1997.
- 82 T. Noël, *Photochemical Processes in Continuous-Flow Reactors*, World Scientific, Europe, 2017.
- 83 F. Draper, S. DiLuzio, H. J. Sayre, L. N. Pham, M. L. Coote, E. H. Doeven, P. S. Francis and T. U. Connell, Maximizing photon-to-electron conversion for atom efficient photoredox catalysis, *J. Am. Chem. Soc.*, 2024, **146**, 26830–26843, DOI: [10.1021/jacs.4c07396](https://doi.org/10.1021/jacs.4c07396).

